

Technical drawing showing front, side, and cross-sectional views of the pump assembly. Dimensions include 77, 31.75, 82.3, 34.5 (2x), 17.5 (2x), 70, 70, 5.30.25 (2x), 0.6.40.25 (2x), 12.0, R 1.5 (4x), 17.5 (2x), 11.0, 12.0, 85.3, 18.30.2, 37.30.5, 64.963.40.012, 5.30.1, 7, 81.3, 65, Mn 53, 31.75, 31.75, 82.3, R 4.8 (4x), and $\phi 0.4$.

Customer Branded

Parts list for pump 10-24752-01 (VP 3593655)
Stykkilista for pump 10-24752-01 (VP 3593655)

Item No.	Part no.	Description	Material spec.	Material desc.	New
1	01-24752-1	BODY (pressure die cast)	0.2Z30P62S1A1	0.2Z30P62S1A1	1
2	01-45891	SHAFT	ASI 329 (SUS 329J1)		1
3	01-45898	SPACER	01SMM7928		1
4	01-45900	ENDCOVER	0.2Z30P62S1A1		1
5	01-45894	GASKET	Cellulose based, NBR binder		1
6	01-45895	WASHER	0.2Z37		1
7	01-45799-01	WASHER	Cu		1
8	01-45799-02	WASHER	Cu		1
9	01-45799-03	SCREW	0.2Z37		1
10	01-45799-04	SCREW	0.2Z37		1
11	01-45799-05	SCREW	0.2Z37		1
12	01-45799-06	SCREW	0.2Z37		1
13	0.8431.441	BALL BEARING	Rubber nitrile	Size ISO 6001	2
14	0.2233.010	LIP SEAL	Rubber nitrile		2
15	0.0377.028	REIN. RING	Steel HV400-510		1
16	0.0370.012	EXT. CIRCLIP	Steel HV400-568		1
17	05-10285-01	IMPELLER	Rubber chloroprene		1

Part no.	03-24752	Part name	Marking pd. lock
Part no.	10-24752-01	Part name	Mark on endcover
Part no.	3593655	Part name	3593655 + week code
Part no.	3593655	Part name	3593655 + week code

Part nos according to parts list

Part no.	03-24752	Part name	Marking pd. lock
Part no.	10-24752-01	Part name	Mark on endcover
Part no.	3593655	Part name	3593655 + week code
Part no.	3593655	Part name	3593655 + week code

UNLESS OTHERWISE SPECIFIED THE DIMENSIONS ARE IN MILLIMETERS (INCHES). OLD NUMBER: 2598. NEW NUMBER: 03-24752. REVISION: 07/01/10. IN WORK/UNDER ASSEMBLY: NO. FILE NO: F4B-9. JOHNSON PUMP. JOHNSON PUMP AB, P.O. BOX 103. JOHNSON PUMP AB, SE-270 14, JÄRBERG, SWEDEN. P02

**F4B-9 Impeller pump
Art. No. 10-24752-01**

Part. No.	Description GB	Position	Quantity
01-24483-1	BODY F4B-9 (ISM)	1	1
01-46491	SHAFT F4B-9	2	1
01-46496	SPACER	3	1
01-42389	CAM 1/1 F4B-	4	1
01-45600	ENDCOVER F4B-9	5	1
01-45284	GASKET F4B-9	6	1
01-45955	WASHER F35/F4B-9	7	1
01-46790-01	WASHER D7.5XD4X1 CU	8	1
01-46794-03	SCREW 8-32UNCX8	9	1
0.0279.300	SCREW M4X8 ISO1207 A4	11	6
0.2173.401	O-RING 11.1X1.6 SS1586 NBR70	12	1
0.3431.441	BALL BEARING 6001 ST	13	2
0.2233.010	LIP SEAL 12X24X7 DPSM	14	2
0.0371.028	RETAIN. RING BORE D28 DIN472 SPRST	15	1
0.0370.012	EXT. CIRCLIP D12 DIN471 ST	16	1
08-1026B-01	IMPELLER VP3593658	17	1