



Part no. / Drawing no.	Pump type	Material	Quantity	Notes
10-24572-01	F7B-8	Brass	1	
10-24572-02	F7B-8	Brass	1	
10-24572-03	F7B-8	Brass	1	
10-24572-04	F7B-8	Brass	1	
10-24572-05	F7B-8	Brass	1	
10-24572-06	F7B-8	Brass	1	
10-24572-07	F7B-8	Brass	1	
10-24572-08	F7B-8	Brass	1	
10-24572-09	F7B-8	Brass	1	
10-24572-10	F7B-8	Brass	1	
10-24572-11	F7B-8	Brass	1	
10-24572-12	F7B-8	Brass	1	
10-24572-13	F7B-8	Brass	1	
10-24572-14	F7B-8	Brass	1	
10-24572-15	F7B-8	Brass	1	
10-24572-16	F7B-8	Brass	1	
10-24572-17	F7B-8	Brass	1	
10-24572-18	F7B-8	Brass	1	
10-24572-19	F7B-8	Brass	1	
10-24572-20	F7B-8	Brass	1	
10-24572-21	F7B-8	Brass	1	
10-24572-22	F7B-8	Brass	1	
10-24572-23	F7B-8	Brass	1	
10-24572-24	F7B-8	Brass	1	
10-24572-51	F7B-8	Brass	1	
10-24572-52	F7B-8	Brass	1	
10-24572-53	F7B-8	Brass	1	
10-24572-54	F7B-8	Brass	1	

Part no.	Description	Quantity	Notes
990909	E-fjætt tillkom. Siltbrickan ändrad.	1	
990309	Pumphuset ändrad.	1	

Checklist / Approved by: _____
 Date: _____

Scale: 1:1
 Drawing no.: 03-24572
 Date: 981217
 Drawing no.: 10-24572

Multipurpose

Assembly Drawing No. 03-24572

F7B-8 Impeller Pump OEM / Art. No. 10-24572-01

Position	Quantity	Artikelnummer	Artikelskrivning
1	1	01-24574-3	BODY F7B-8
2	1	01-46744	SHAFT F5/F7B-8
20	1	01-46797	LABEL
3	1	01-46648-3	ENDCOVER F7B
4	1	08-1028B	IMPELLER
5	1	01-42679	CAM 1/1 F7B/F70B
6	1	01-42400	PIN F35B-/F7B/F70B
7	1	01-46798-2	WEAR PLATE F7B
8	1	01-45680	WASHER F5B/F6B/F7B
9	1	01-45047	PLATE F5/F7B-8
10	1	01-46009	SPACER F7B-9
11	6	0.0279.301	SCREW M5X8 ISO1207 A4
12	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
13	1	0.2172.012	O-RING 63.22X1.78 BS1806 NBR70
14	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
15	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
16	1	0.2247.022	MECH.SEAL COMPL D16
17	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
18	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
19	1	0.0370.516	EXT. CIRCLIP D16 DIN471 ST
0	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
0	1	0.3444.002	CARTON NO 2 200X155X 95
0	1	IB-501/01	INSTR.MANUAL FB-8 SERIES

Assembly drawing No. 03-24572

F7B-8 Impeller Pump OEM / Art. No. 10-24572-13

Position	Quantity	Part No.	Description
1	1	01-24574-3	BODY F7B-8
2	1	01-46744	SHAFT F5/F7B-8
3	1	01-46648-3	ENDCOVER F7B
4	1	08-1028B	IMPELLER
5	1	01-42679	CAM 1/1 F7B/F70B
6	1	01-42400	PIN F35B-/F7B/F70B
7	1	01-46798-2	WEAR PLATE F7B
9	1	01-45047	PLATE F5/F7B-8
10	1	01-46009	SPACER F7B-9
11	6	0.0279.301	SCREW M5X8 ISO1207 A4
12	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
13	1	0.2172.012	O-RING 63.22X1.78 BS1806 NBR70
14	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
15	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
16	1	0.2233.012	LIP SEAL 16X30X7 DPSM
17	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
18	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
20	1	01-46797	LABEL
0	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
0	1	0.3444.002	CARTON NO 2 200X155X 95
0	1	IB-501/01	INSTR.MANUAL FB-8 SERIES