

Assembly Drawing No. 03-24556

F7B-5001/50017 MC Impeller Pump OEM / Art. No 10-24556-01

Position	Quantity	Part No.	Description
1	1	04-35895-1	PUMP BODY F7B MC SUB ASSEMBLY
2	1	01-35865	SHAFT F7B-5001/50017 MC
3	1	01-42441	ENDCOVER F7B-
4	1	08-1028B	IMPELLER
5	1	01-42445	GASKET F4B/F7B-
6	1	01-42679	CAM 1/1 F7B/F70B
7	1	01-45046	PLATE F5/F7B-8/-5001
8	6	0.0279.033	SCREW M5X8 ISO1207 BRASS
9	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
10	1	0.2233.001	LIP SEAL 16X28X7 DPSM
11	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
12	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
13	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
14	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
15	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
16	1	01-35876	CLUTCH CARRIER
17	1	01-46732	DISTANCE RING F7B MC
18	1	01-46730	SPRING F7B/F8B MC
19	1	01-35867	SHAFT HUB
20	1	01-35863	PULLEY
21	3	01-46712	PIN F7B/F8B MC
22	1	01-35864	CLUTCH CONE
23	1	01-46709	SPRING
24	1	01-46713	SPRING HOLDER F7B/F8B MC
25	2	01-46714	SLEEVE F7B/F8B MC
26	1	0.3447.001	LEVER GN310 AN 125-M10
27	1	0.3433.001	BALL RB-7.5G20 ISO3290-1975 ST
28	2	0.0502.025	KEY R6X6X25 DIN6885A ST
29	1	0.3431.740	BALL BEARING 6008-2RS1
30	1	0.0370.040	EXT. CIRCLIP D40 DIN471 ST
31	1	0.0371.068	INT. CIRCLIP D68 DIN472 ST
32	1	0.0356.002	WASHER D8.4XD26X5 SS1466 STZN
33	1	0.0141.915	TAPBOLT M8X14 DIN933 8.8ZN
34	2	0.0141.918	TAPBOLT M8X25 DIN933 STZN
35	1	0.0300.742	SETSCREW M6X6 DIN916 A2
0	1	0.3444.003	CARTON NO 3 280X130X120
0	1	IB-511/01	INSTR.MANUAL MC
0	1	0633.703	PLUG TYPE 245 D18.5MM CERBO

Assembly Drawing No 03-24556

F7B-5001 / 50017 MC Impeller Pump OEM / Art. No. 10-24556-02

Position	Quantity	Part No.	Description
1	1	04-35879-2	PUMP BODY F7B MC SUB ASSEMBLY
2	1	01-35865	SHAFT F7B-5001/50017 MC
3	1	01-42441	ENDCOVER F7B-
4	1	08-1028B	IMPELLER
5	1	01-42445	GASKET F4B/F7B-
6	1	01-42679	CAM 1/1 F7B/F70B
7	1	01-45046	PLATE F5/F7B-8/-5001
8	6	0.0279.033	SCREW M5X8 ISO1207 BRASS
9	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
10	1	0.2233.001	LIP SEAL 16X28X7 DPSM
11	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
12	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
13	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
14	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
15	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
16	1	01-35876	CLUTCH CARRIER
17	1	01-46732	DISTANCE RING F7B MC
18	1	01-46730	SPRING F7B/F8B MC
19	1	01-35867	SHAFT HUB
20	1	01-35863	PULLEY
21	3	01-46712	PIN F7B/F8B MC
22	1	01-35864	CLUTCH CONE
23	1	01-46709	SPRING
24	1	01-46713	SPRING HOLDER F7B/F8B MC
25	2	01-46714	SLEEVE F7B/F8B MC
26	1	0.3447.001	LEVER GN310 AN 125-M10
27	1	0.3433.001	BALL RB-7.5G20 ISO3290-1975 ST
28	2	0.0502.025	KEY R6X6X25 DIN6885A ST
29	1	0.3431.740	BALL BEARING 6008-2RS1
30	1	0.0370.040	EXT. CIRCLIP D40 DIN471 ST
31	1	0.0371.068	INT. CIRCLIP D68 DIN472 ST
32	1	0.0356.002	WASHER D8.4XD26X5 SS1466 STZN
33	1	0.0141.915	TAPBOLT M8X14 DIN933 8.8ZN
34	2	0.0141.918	TAPBOLT M8X25 DIN933 STZN
35	1	0.0300.742	SETSCREW M6X6 DIN916 A2
0	1	0.3444.003	CARTON NO 3 280X130X120
0	1	IB-511/01	INSTR.MANUAL MC
0	1	0.0633.703	PLUG TYPE 245 D18.5MM CERBO