



Technical drawing of Johnson Pump F6B-9 engine cooling pump. The drawing includes a front view (10-24232-1/-4) showing the pump housing with dimensions (69, 48, 20, 15, 5/16-18 UNF) and an inlet/outlet port. A top view (10-24232-5/-7) shows the pump's footprint with a diameter of 60 and mounting holes. A cross-section (10-24232-1/-2) shows internal components like the impeller and shaft with dimensions (124, 93.2, 10, 10.8, 60.45, 60.496, 6.4, 16.5±0.1). A detail drawing (10-24232-3/-4) shows a specific part with dimensions (5, 52.58, 52.71). Various callouts (1-14) refer to specific parts. The pump is labeled 'JOHNSON PUMP AB SWEDEN' and 'Water pump 10'.

Pump nr / Drawing no	Sjydelisita Pump no / Parts list	Pump typ Pump Type	Kom- pletter Pump Innehåller	Sjyde- pump Bakning	Monteringsöl lock Mark an endcover
10-24232-1	F6B-9	V1	Nej / No	Nej / No	Pump nr - not indicated Pump type - month code
10-24232-2	F6B-902	V2	Nej / No	Nej / No	64-5001 - not indicated 64-5001 - month code
10-24232-3	F6B-9	V1	Ja / Yes	Ja / Yes	66-5001 - not indicated 66-5001 - month code
10-24232-4	F6B-902	V2	Nej / No	Nej / No	68-5001 - not indicated 68-5001 - month code
10-24232-5	F6B-9	V1	Nej / No	Nej / No	69-5001 - not indicated 69-5001 - month code
10-24232-6	F6B-9	V1	Nej / No	Nej / No	69-5001 - not indicated 69-5001 - month code
10-24232-7	F6B-9	V1	Nej / No	Nej / No	69-5001 - not indicated 69-5001 - month code

Detaljernas mått styras till
Parti från utgåvorna till
parts list

					831116	LS	1:1
Johnson Impellerpump Type F6B-9							
							P16

910	P16	F6	10-24232-8	10-24232-8	940907	AR
897	P16	F6	10-24232-8	10-24232-8	940627	AR
808	P14	B10	15" var 120°	Morse Nilkom	931024	P1
801	P13	B4, C10	Översta, övre v	10-24232-7	931011	P1

Assembly drawing No.: 03-24232

F6B-9 Impeller pump OEM H.S./ Art. no. 10-24232-1

Position	Quantity	Part Number	Description
1	1	01-24231-1	Body
2	1	01-45670	Cam 1/1
3	1	01-45312-1	End cover
4	1	08-812B	Impeller
5	1	01-45315	Gasket
6	1	04-46408-01	Carrier complete
7	1	05-29-105	Lip seal
8	2	05-08-128	Ball bearing
9	1	05-06-501	O-ring
10	4	05-04-550	Screw
11	1	05-04-174	Screw
12	1	01-45680	Washer
13	2	01-45953	Hose bushing
		09-45825	Service kit
		09-45807	Service kit