



| KEY | DESCRIPTION               | QTY | PART NUMBER      |                  |
|-----|---------------------------|-----|------------------|------------------|
|     |                           |     | MODEL 23430-1401 | MODEL 23430-1501 |
| 1   | END COVER SCREW           | 6   | SP1003-0111      | SP1003-0111      |
| 2   | END COVER                 | 1   | 3993             | 3993             |
| 3   | GASKET                    | 1   | 890              | 890              |
| 4   | CAM                       | 1   | 934              | 934              |
| 5   | CAM SCREW                 | 1   | SP1004-09        | SP1004-09        |
| 6   | SPLINE PLUG               | 1   | 4345             | 4345             |
| 7   | IMPELLER                  | 1   | 17937-0001       | 17937-0001       |
| 9   | BODY                      | 1   | 23434-1000       | 23434-1000       |
| 10  | WEARPLATE                 | 1   | 4156             | 4156             |
| 12  | PRIMARY LIPSEAL           | 1   | SP2700-1027      | SP2700-1027      |
| 13  | SEAL SPACER               | 1   | 23431-0000       | 23431-0000       |
| 18  | SLINGER                   | 1   | X4020-215A       | X4020-215A       |
| 20  | LIPSEAL                   | 1   | SP2700-1027      | SP2700-1027      |
| 21  | BEARING                   | 2   | SP2600-12        | SP2600-12        |
| 23  | BEARING SPACER            | 1   | 23474-0000       | 23474-0000       |
| 26  | SHAFT                     | 1   | 23478-0000       | 23478-0000       |
| 29  | WASHER                    | 1   | -                | 11085            |
| 30  | NUT                       | 1   | -                | 11086            |
| 31  | GEAR* (Not JABSCO supply) | 1   | *CUMMINS P. No.  | 3905605          |
| 34  | ADAPTOR FLANGE            | 1   | 23475-0000       | 23475-0000       |
| 36  | BOLT                      | 4   | X3001-180C       | X3001-180C       |
| 37  | WASHER                    | 4   | X3081-091C       | X3081-091C       |
| 43  | O-RING                    | 1   | X4020-249A       | X4020-249A       |

Service Kit: SK385-0001  
contains: Impeller, spline plug, gasket, seal, endcover screws.